

US SPEEDO INSTALL GUIDE



02-09 Trailblazer / Envoy Install Guide



1. Before you start mark on the diagram each needle position with the key off.



2. Remove the screws above the cluster.



3. Use a small screw driver to remove this cap. It snaps off.



4. Remove the screw under the cap.



5. Remove the screw in the center.



6. Pull down the knee trim plate and remove screws on both side.



7. Pull on the trim around the cluster.



8. Unplug the head light switches.



9. Remove the 4 screws holding the cluster in.



Make sure the key is in the off position and mark the needle position on the diagram provided.



10. Did you mark the needle position? Make sure the key is off before unplugging.



Remove the cluster, place on a flat surface and remove the lens cover.



Twist the needles down past the lowest mark.



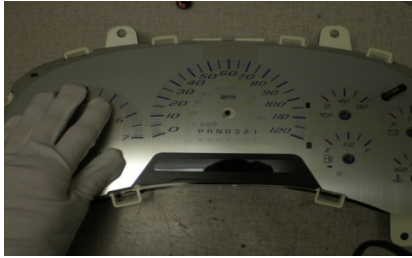
Remove the needles using the tool provided in the kit.



Remove the factory gauge face.



Remove the plastic liner on the back of the new gauge face, exposing the adhesive.



Place the new gauge face onto the cluster using cotton gloves if you have a stainless steel gauge face.



take the cluster and the needles back to the vehicle and plug in the cluster. Make sure the key is in and in the off position.



Place the needles in the position that you marked on the diagram. Do not push them all the way down yet.



Unplug the cluster again and turn the needles all the way up .



Plug the cluster back into the car and if the needles go back to the zero position unplug the cluster again.



Push the needles down using the end of the needles tool as a height guide.



Place the lens back onto the cluster and install.